



Manitowoc[®]

Parts Manual

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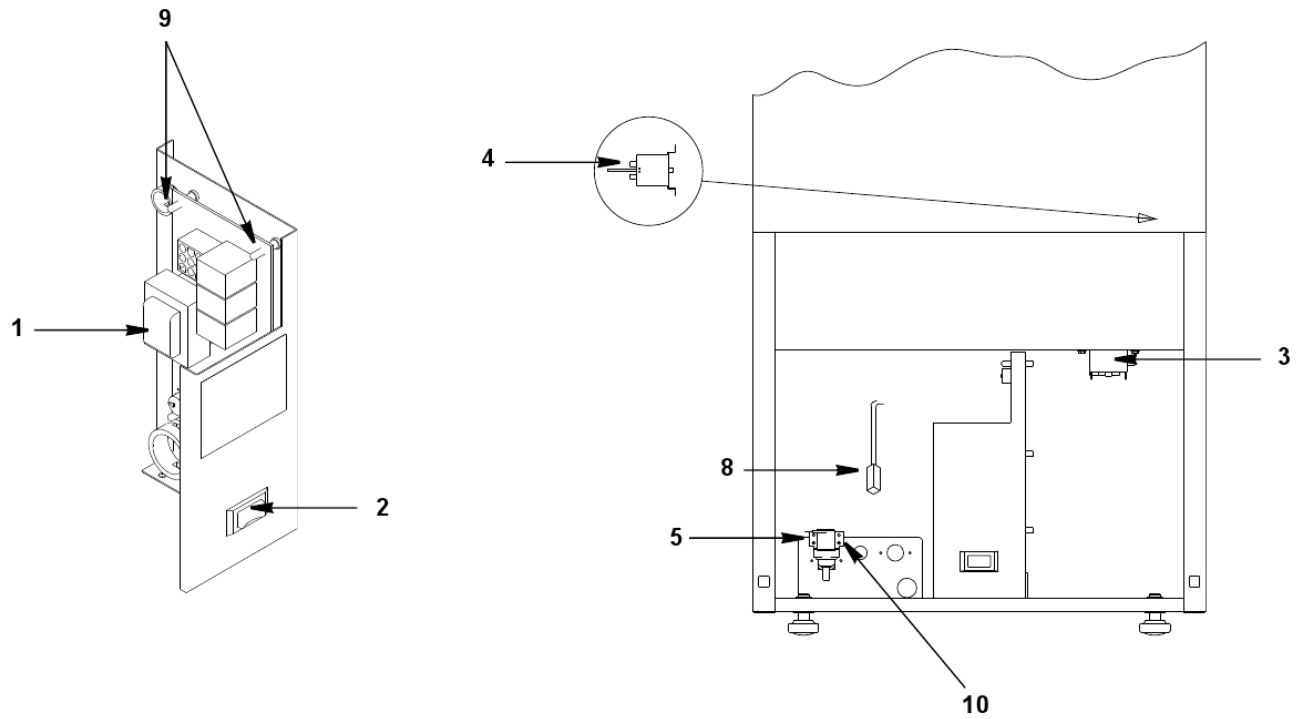
For more Parts Information:
<https://manitowocice.sysonline.com/Default.aspx>

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UE0065

UE0065 - Control Box



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UE0065 - Control Box

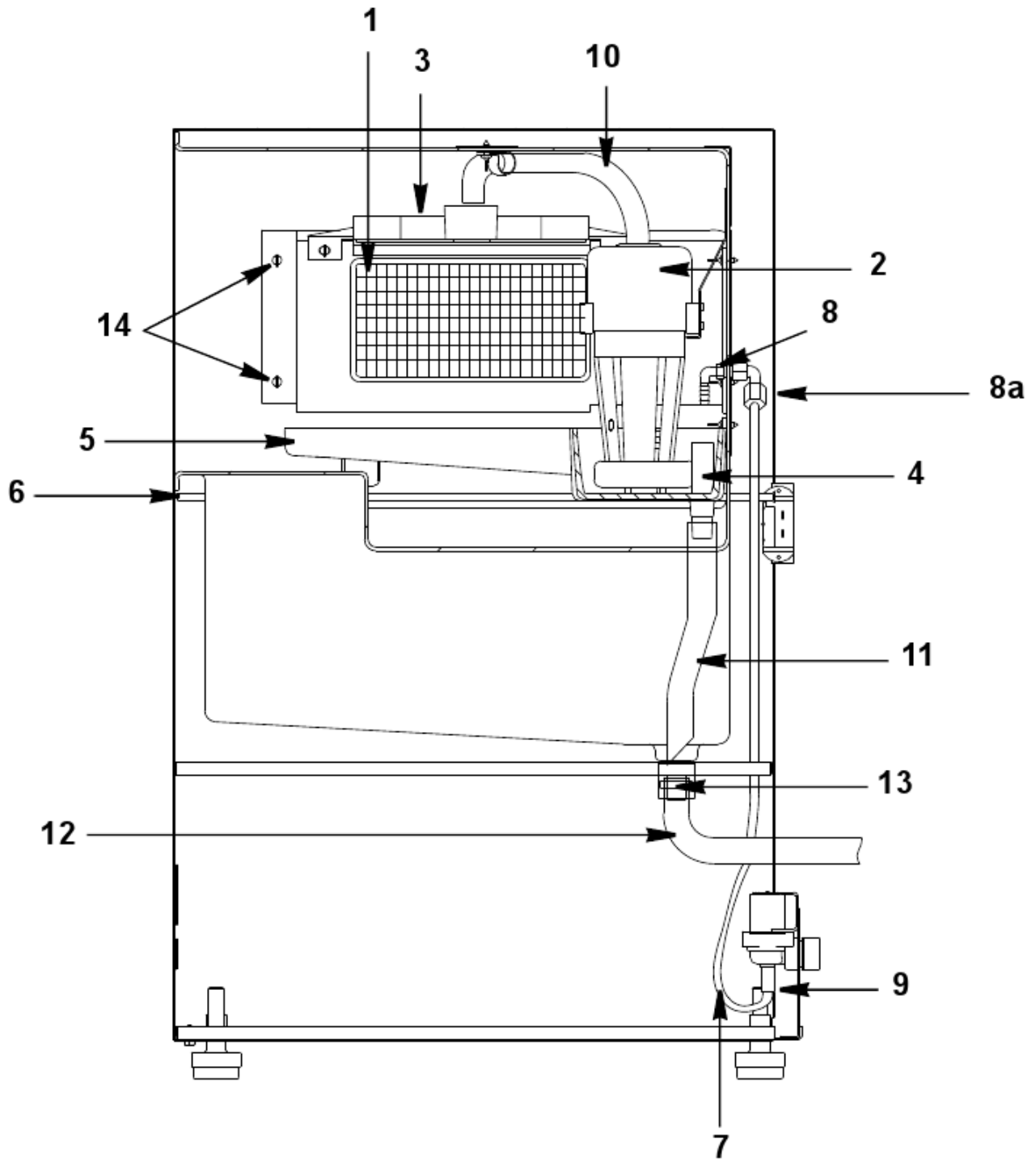
#	PART #	DESCRIPTION	QTY	Note
1	7629243	Control Board		
1a	2511373	Fuse - 8A		
2	2301513	Toggle Switch		
2a	040005844	Bracket - Toggle Switch		
3	8505533	Relay - 115V/60 Hz/1 Ph		[1]
4	7629661	Bin Thermostat Control		
5		Water Inlet Valve		
5a	040005529	Water Inlet Valve - 115V/60 Hz		[2]
5b	040005530	Water Inlet Valve - 208-230V/50 Hz		
5c	040001675	Bracket - Water Inlet Valve		
6		Wire Harness		
6a	040005885	Wiring Harness - 115V/60 Hz		
6b	2008313	Wiring Harness - 230V/50 Hz		
6c	2032403	Wire Harness Jumper		
7		Power Cord		
7a	2006863	Power Cord - 115V/60 Hz		
7b	2033023	Power Cord - 230V/50-60 Hz		
8	2351313	Thermistor		[3]
9	4302253	Control Board Mounting Supports		
10	5202069	Screw - #10-24 x 0.5" HEX		[4]

PART NOTES:

- [1] - Used on 115V Only
- [2] - Includes valve bracket
- [3] - Mounted to Refrigeration Line
- [4] - Used to Mount Water Inlet Valve

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UE0065 - Evaporator Assembly



UE0065 - Evaporator Assembly

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UE0065 - Evaporator Assembly

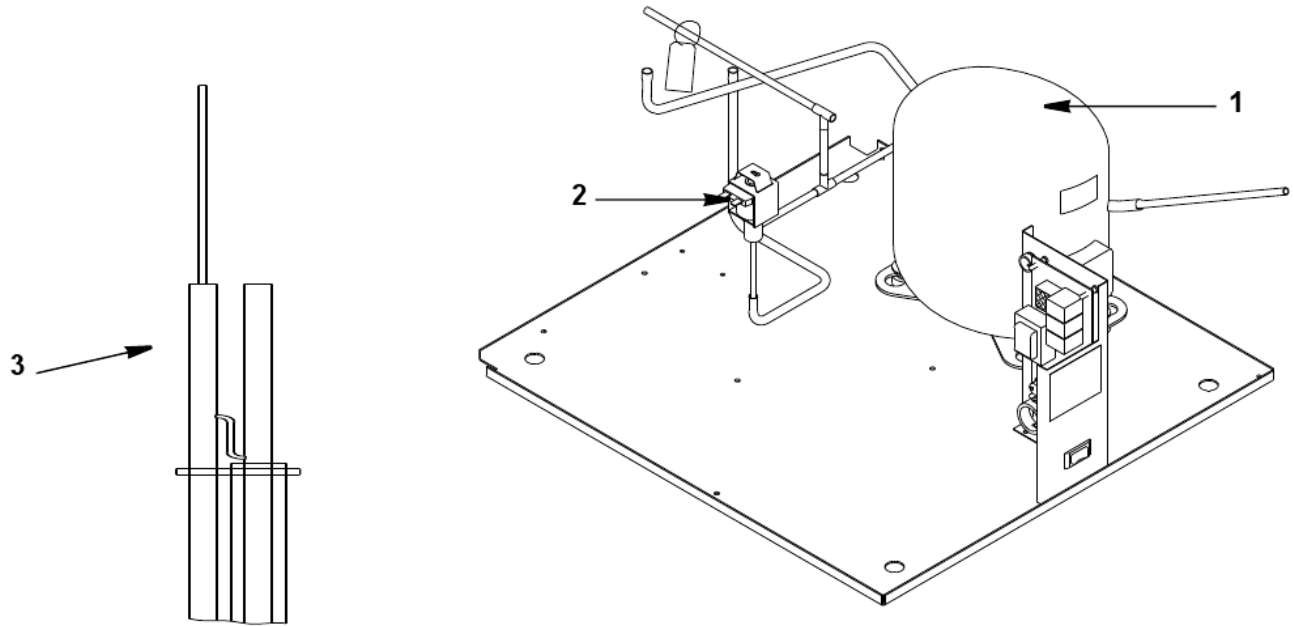
#	PART #	DESCRIPTION	QTY	Note
1	7627923	Evaporator Assembly - Dice Cube		
2		Water Pump		
2a	2001423	Water Pump - 115V/60 Hz		
2b	2001413	Water Pump - 230V/50 Hz - Before Serial Number 310145529		
2c	04000944	Water Pump - 230V/50 Hz - After Serial Number 310145529		
3	7629403	Water Distribution Tube - QM20/QM30		
4	040001210	Water Drain Stand Pipe		
5	040001227	Water Trough		
6	000000112	Bin Thermostat Control Tube		
7	4420291	Tygon Tube - 0.25" OD		
8	8390133	Water Inlet Elbow - Male		
8a	8390143	Water Inlet Elbow - Female		
9	5650729	Compression Nut		
10	040001212	Water Pump Out Tubing - 0.5" OD		
11	4420383	Clear Tubing - 0.625" ID		
12	4421443	Bin Drain Tubing - 0.625 ID		
13	5650709	Snap Clamp - 0.799"/0.899" ID		
14	5305123	Thumbscrew SS - #8-32 x 0.44"		
15	5012169	Thumbscrew - #8-32 x 0.625		[1]
16	040001217	Thumbscrew - #8-32 x 0.625"		[2]
17	040001088	Water Supply Hose		

PART NOTES:

- [1] - Stainless Steel Head Thumbscrew for Water Trough and Water Distributor
- [2] - Plastic Head Thumbscrew for Water Trough and Water Distributor

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UE0065 - Refrigeration Components



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UE0065 - Refrigeration Components

#	PART #	DESCRIPTION	QTY	Note
1a	7629183	Compressor - Embraco - 115V/60 Hz/1 Ph		
1aa	8505683	Overload / Relay Assembly		
1b	7629193	Compressor - Embraco - 230V/50 Hz/1 Ph		
1ba	040000188	Relay - 230V		
1bb	040000190	Overload - 230V		
2	040003785	Harvest Valve Assembly - 115V/60 Hz		
2a	040003786	Harvest Valve Assembly - 230V/50-60 Hz/1 Ph		
3	7629203	Suction Line/Cap Tube Assembly		

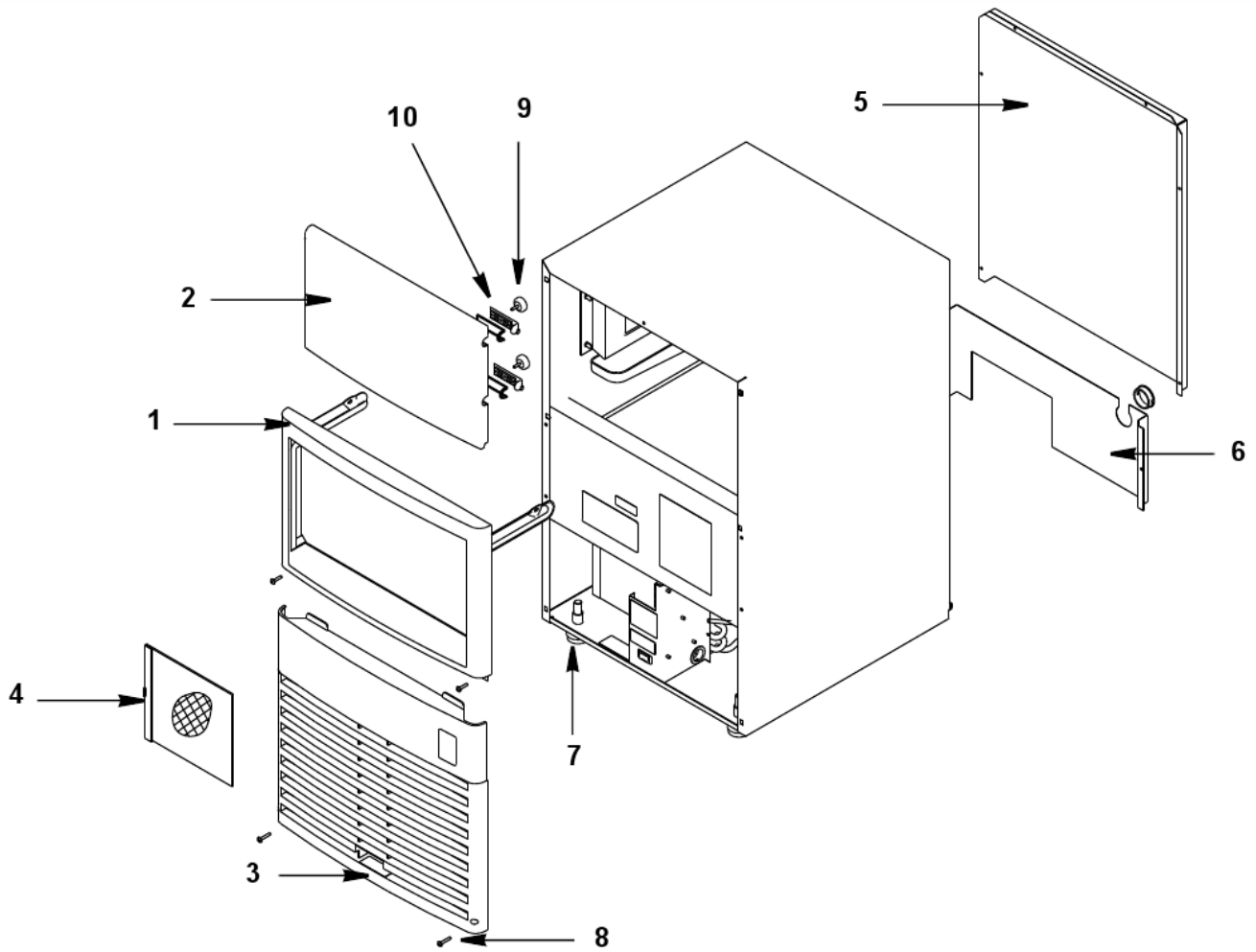
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UE0065 - Air-cooled Components

#	PART #	DESCRIPTION	QTY	Note
2	8851353	Air Condenser		
3		Fan Motor		
3a	2000223	Fan Motor - 115V/60 Hz		
3b	2000219	Fan Motor - 208-230V/50-60 Hz		
3c	5005513	Nut - M4 x 0.7 mm		
4	3005659	Fan Blade		
5	8253433	Drier		
6	6029381	Fan Shroud		
7	6061749	Fan Motor Mounting Bracket		
8	5475079	Speed Nut - 0.25" x 20		
9	5202069	Screw - #10-24 x 0.5" HEX		
10	040005368	Coupling Panel - Water/Electrical Connections		

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UE0065 - Panels



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UE0065 - Panels

#	PART #	DESCRIPTION	QTY	Note
1	040000627	Door Frame Assembly		
2	040002220	Bin Door		
3	040006847	Front Panel Assembly		
4	7629223	Air Filter - 8.25" x 7.66"		
5	6047101	Back Panel, Upper		
6	6029461	Back Panel, Lower		
7	3302613	Leg Leveler		
8	5202239	Screws - #8 x 0.75"		[1]
8a	5474893	Tinnerman Clip - #8		
9	5012353	Door Pin Thumbscrews		
10	7629233	Door Pin Gasket and Door Pin Assembly		
11	3302583	Ice Scoop - Extra Small - 6 ounces		
12	040005368	Coupling Panel - Water/Electrical Connections		
13	7200193	Carton Assembly		

PART NOTES:

[1] - Pack of 10